

due 2



OUTDOOR COLLECTIONS BOOK 2021

# Index

4	What is due2?
7	Advantages
8	References
10	User’s Guide
14	Installation Systems
24	Wood Effect
38	Stone Effect
74	Coping
75	Cleaning and Maintenance
76	Technical Characteristics
78	Terms and conditions of sale

# Alphabetical Index

26	Arbor	2
40	Chamonix	2
54	Gotham	2
62	La Scala	2
32	Monteverde	2
66	Travstone	2
48	West 57th	2

Index

# Index by Effect



## Wood Effect

26	Arbor	2
32	Monteverde	2



## Stone Effect

40	Chamonix	2
48	West 57th	2
54	Gotham	2
62	La Scala	2
66	Travstone	2

Index

# What is due 2?

**due2** is the collection of porcelain pavers that includes all the trims and accessories needed to meet design needs in outdoor settings, from pedestrian walkways to rooftops or swimming pools. It is manufactured to the highest quality standards and has outstanding technical performances, including high resistance to wear, to mechanical stress, to weather and is anti-slip. Stylish aesthetics and a wide range of sizes make it a perfect fit for contemporary hardscapes and architecture.



Floor: La Scala2 HLS205 Gray - Monteverde2 HMN201 Beige Pool coping | Wall: La Scala LS05 Gray Multisize



Floor: West 57th2 HWS210 Bianco

# Advantages



FROST RESISTANT



COLORS DON'T FADE  
OVERTIME



RESISTANT TO SUDDEN  
TEMPERATURE CHANGES



RESISTANT TO ACID,  
CHEMICALS, SALT, ETC.



RESISTANT TO DAMAGE  
FROM MOLD AND MOSS



IMPERVIOUS



ANTI-SLIP



QUICK AND  
EASY TO  
INSTALL



EASY TO REMOVE



REUSABLE



READILY SERVICEABLE



INSTALLATION  
WITH ADHESIVE POSSIBLE



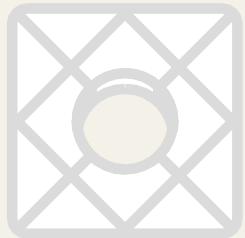
HIGHLY RESISTANT TO LOADS



WIDE RANGE OF FINISHES



ALLOWS WATER DRAINAGE



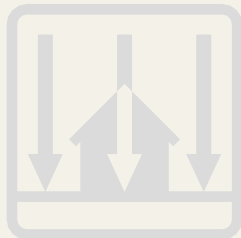
SPECIAL MATCHING PIECES



EXTREMELY LONG-LASTING



EASY TO CLEAN



MATCHES  
INTERIOR FLOORING



SUITABLE FOR  
RAISED INSTALLATIONS

# References

References




References



# User's Guide

- 1
- Name of the collection
- 2
- Available sizes
- 3
- Collection code
- 4
- Colors summary
- 5
- Effect
- 6
- Technical characteristics
- 7
- Graphics Number
- 8
- Packaging specifications
- 9
- Matching Indoor product



1

Chamonix 2

24"x24"

2

3

HCX<sup>2</sup>

4

HCX210 Bianco

HCX201 Beige

5

HCX205 Gray

HCX208 Dark Gray

6

7

8

9

Colored Body Porcelain Pavers.

ANSI A 137.1 compliant

FLOOR

MODERATE

3/16 in.  
20 mm

ASTM C1525  
RESISTANT

ASTM C1131  
~6.1%

ASTM C672 CLASS A  
ASTM C1132 CLASS A

ASTM C672 ~8000 Btu

ANSI A 136.3 2017 release 2019  
ICC-ES ESR-1660

HEAVY USE

Chamonix

Available as 8.5 mm thick tile

COLLECTIONS BOOK 2021  
Pag. 92

Graphics number

Size	HCX210	HCX201	HCX205	HCX208
24"x24"	20	20	20	20

Packaging

Size	Pavers	Sq Ft.	Box	Boxes	Sq Ft.	Box
24"x24"	2	7.75	71.17	32	248.00	2277.30
12"x24" anti-slip	2	2.27	15.58	-	-	-
13"x24" anti-slip	1	2.13	29.65	-	-	-

41

# User's Guide

1 Name of the collection

2 Available sizes

3 Item code

4 Item description

5 Size in inches and cm

6 Collection code

7 Effect

1

2

3

4

5

6

7

# Chamonix

24"x24"

**S9CX10**  
HCX210 Bianco  
24"x24" - 60x60 cm

**S9CX01**  
HCX201 Beige  
24"x24" - 60x60 cm

**S9CX05**  
HCX205 Gray  
24"x24" - 60x60 cm

**S9CX08**  
HCX208 Dark Gray  
24"x24" - 60x60 cm

Stone effect

**S8CX10C**  
HCX210 Bianco Pool Coping  
with full round edge  
12"x24" - 30x60 cm

**S8CX01C**  
HCX201 Beige Pool Coping  
with full round edge  
12"x24" - 30x60 cm

**S8CX05C**  
HCX205 Gray Pool Coping  
with full round edge  
12"x24" - 30x60 cm

**S8CX08C**  
HCX208 Dark Gray Pool Coping  
with full round edge  
12"x24" - 30x60 cm

**T8CX10G33**  
HCX210 Bianco Pool Coping  
13"x24" - 33x60 cm  
1.18 in - 30 mm thick\*

**T8CX01G33**  
HCX201 Beige Pool Coping  
13"x24" - 33x60 cm  
1.18 in - 30 mm thick\*

**T8CX05G33**  
HCX205 Gray Pool Coping  
13"x24" - 33x60 cm  
1.18 in - 30 mm thick\*

**T8CX08G33**  
HCX208 Dark Gray Pool Coping  
13"x24" - 33x60 cm  
1.18 in - 30 mm thick\*

46

47

HCX<sup>2</sup>

Stone effect

# Installation Systems

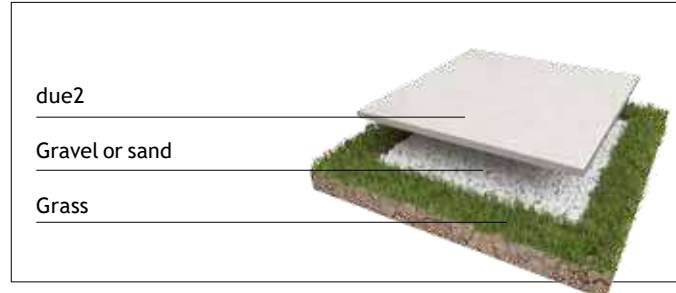
Installation  
Systems



Installation  
Systems

# Lay-on Installation

## Installation on grass

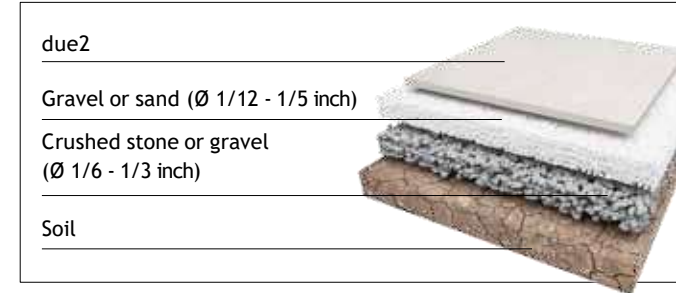


Installation as stepping stones on grass:

- remove the grass from the area underneath due2
- dig 2 inch deep in warm and dry climate, or deeper in cold or wet climates.
- compact the soil.
- fill the excavated area with gravel (size 1/6 - 1/3 inch) or sand and compact it.
- dry set due2

The stratigraphy shown is only an indication: we recommended referring to local regulations in order to achieve a correct installation.

## Installation on gravel



Recommended for larger areas, for installation with thin joints or joints without grass.

- Excavate the soil at least 4 inch deep in warm and dry climate, or deeper in cold or wet climates.
- Compact the soil at the bottom and ensure it is sloped ( $\geq 2\%$ ) to avoid stagnation of water.
- Optional - place a layer of geotextile to keep the gravel from sinking into the soil.
- Place and compact a layer of crushed stone or gravel (size 1/6 - 1/3 inch).
- Optional - place a layer of geotextile to separate aggregates.
- Place and compact a layer of fine gravel or sand (size 1/12 - 1/5 inch) to ease the leveling of the surface.
- Ensure the surface is level using a straightedge. A slight slope ( $\geq 1\%$ ) is recommended to ensure proper drainage of the floor.
- Dry set due2 leaving joints at least 1/8 inch wide. Tile spacers can be used to facilitate installation. Ensure the floor is level with a straightedge and use a rubber hammer to correct small differences in height.
- Fill the joints with very fine sand (size 0 - 1/8 inch) or polymeric sand.

The stratigraphy shown is only an indication: we recommended referring to local regulations in order to achieve a correct installation.



Floor: West 57th2 HWS210 Bianco



Floor: Arbor2 HAO205 Gray

# Lay-on Installation

## Installation on sand

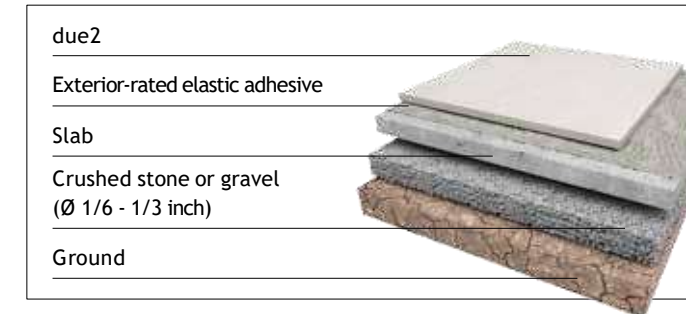


Installation on sand can performed directly:

- level and compact the sand
- dry set due2

The stratigraphy shown is only an indication: we recommended referring to local regulations in order to achieve a correct installation.

## Installation on concrete slab



Installation with thin set on concrete slab recommended for areas open to vehicular traffic or subject to very high stress: leave joints at least 1/8 inch wide and respect expansion joints.

To install on concrete slab on ground:

- complete the digging and compact the soil
- Place a layer of crushed stone or gravel
- Place the slab including optional steel mesh
- Install due2 with exterior-rated elastic adhesive

The stratigraphy shown is only an indication: we recommended referring to local regulations in order to achieve a correct installation.



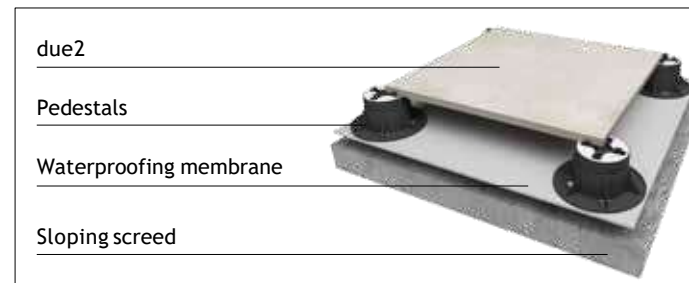
Floor: Monteverde2 HMN205 Gray



Floor: Travstone2 HTS205 Gray

# Raised Installation

## Raised installation



The stratigraphy shown is only an indication: we recommended referring to local regulations in order to achieve a correct installation.

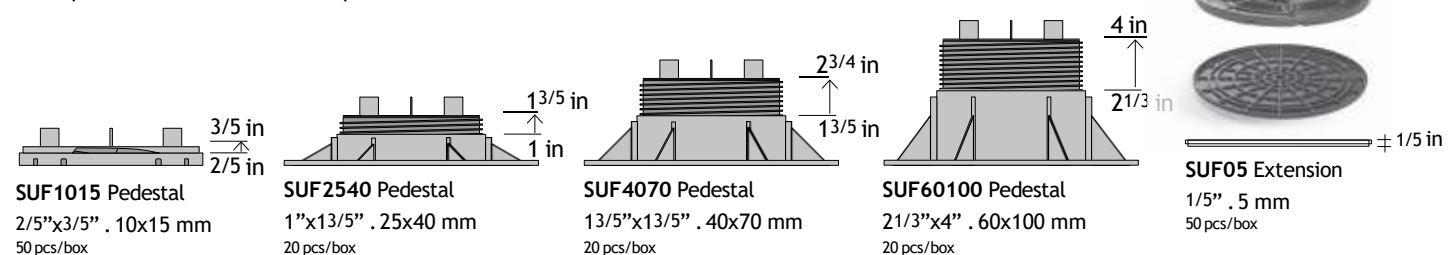
due2 can also be used to create perfectly flat, practical raised floors for use on balconies and roof terraces, allowing rainwater to flow underneath the paving and into the waterproofing system, where an inspectable cavity is created that can be used for cable routing and to house utilities systems, also helping to improve the building's insulation. After the slab and its sloping screed are complete, install the waterproofing membrane. Position the pedestals according to the chosen sizes, if necessary use the slope correctors. During the installation, adjust each pedestal to achieve a flat floor.

### How to cut it

To cut due2, it is necessary to use discs designed for Porcelain Pavers, available for both dry and wet cutting.

### Adjustable pedestals with fixed head

Taller pedestals are available on request.

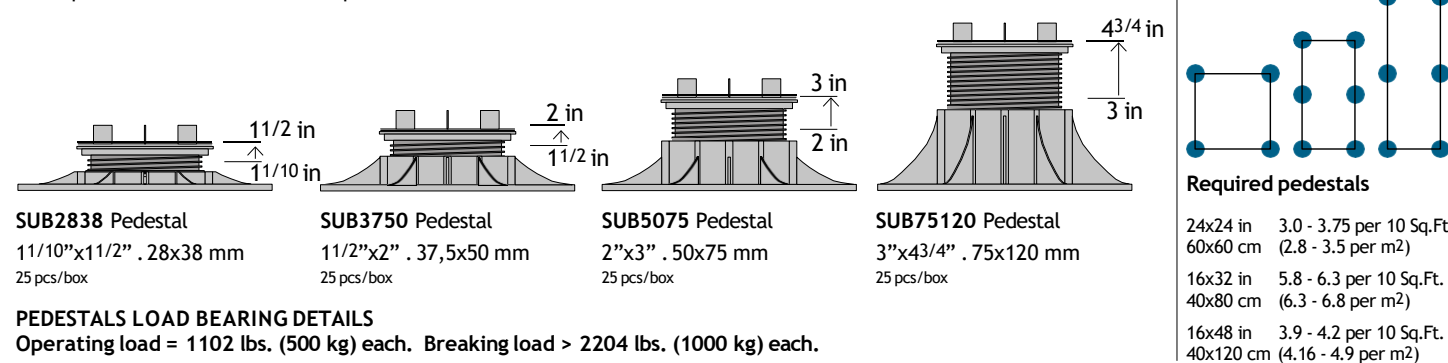


#### PEDESTALS LOAD BEARING DETAILS

Operating load = 2204 lbs. (1000 kg) each. Breaking load > 4409 lbs. (2000 kg) each.

### Adjustable pedestals with self-levelling head

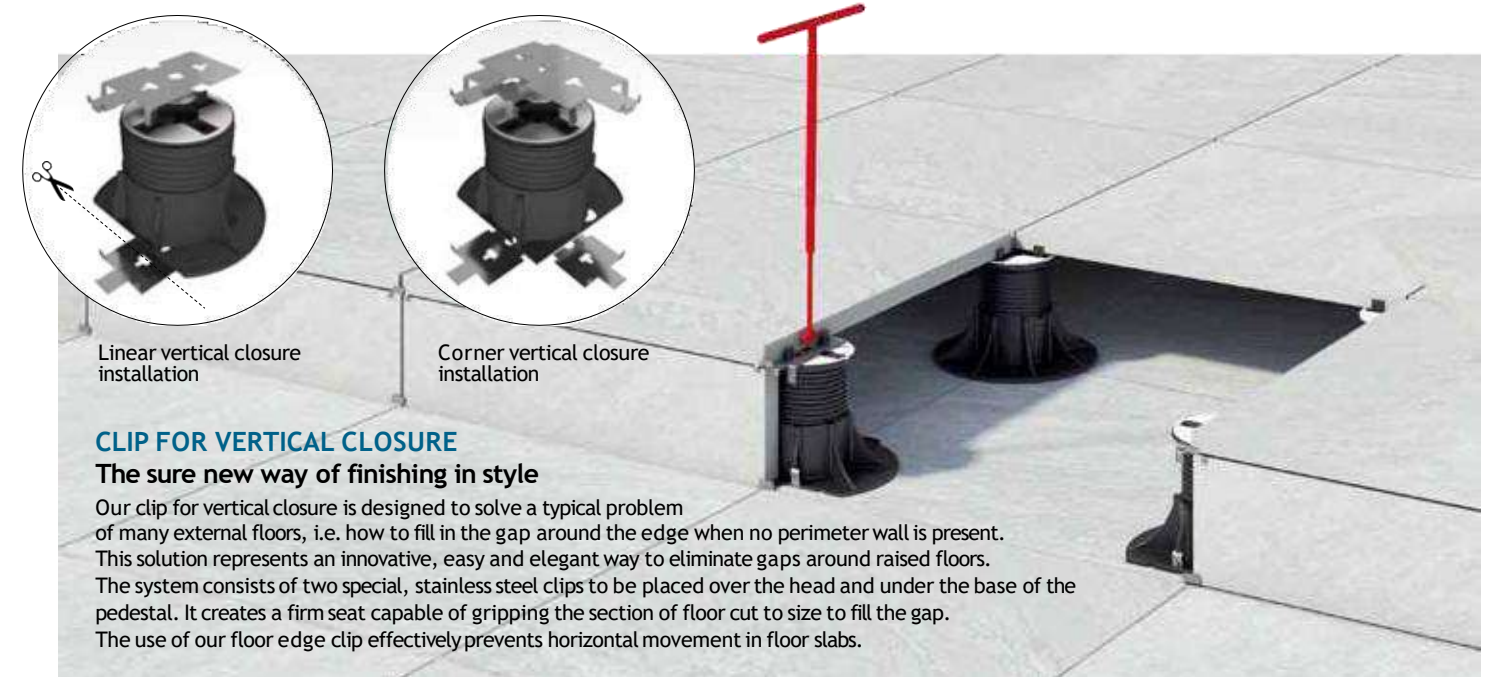
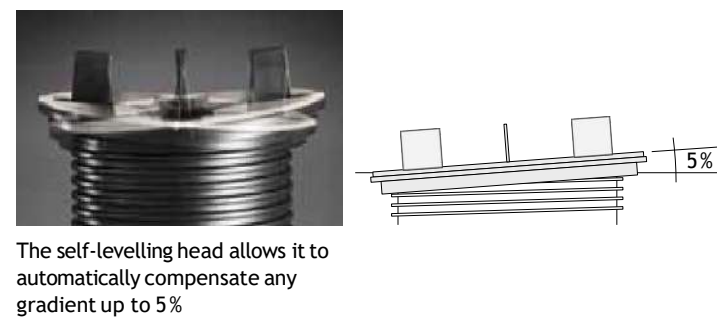
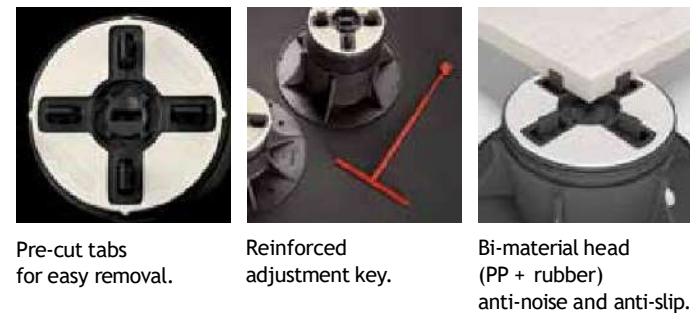
Taller pedestals are available on request.



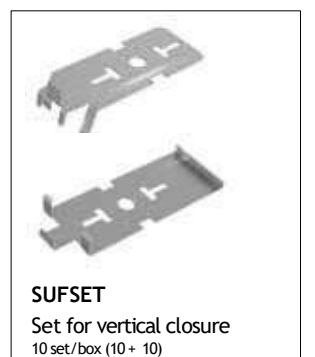
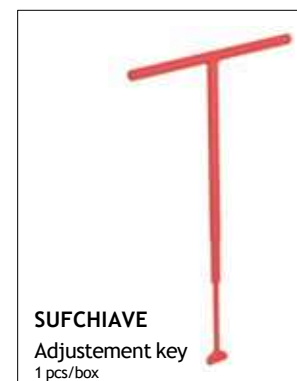
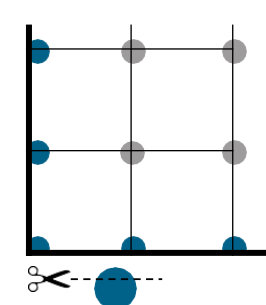
#### PEDESTALS LOAD BEARING DETAILS

Operating load = 1102 lbs. (500 kg) each. Breaking load > 2204 lbs. (1000 kg) each.

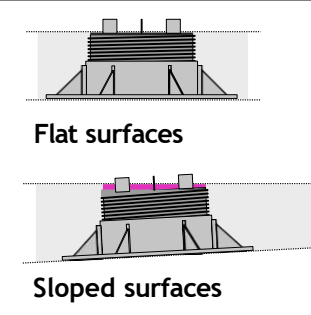
THE WORLD'S FIRST AND ONLY PEDESTAL TO BE EQUIPPED WITH A HEAD FINISHED IN RUBBER THAT'S CAPABLE OF REDUCING NOISE LEVELS TO AS LITTLE AS 25 db



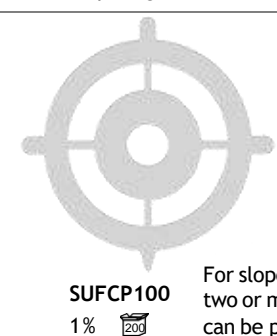
Raised installation next to a wall



### Raised installation with Slope regulators



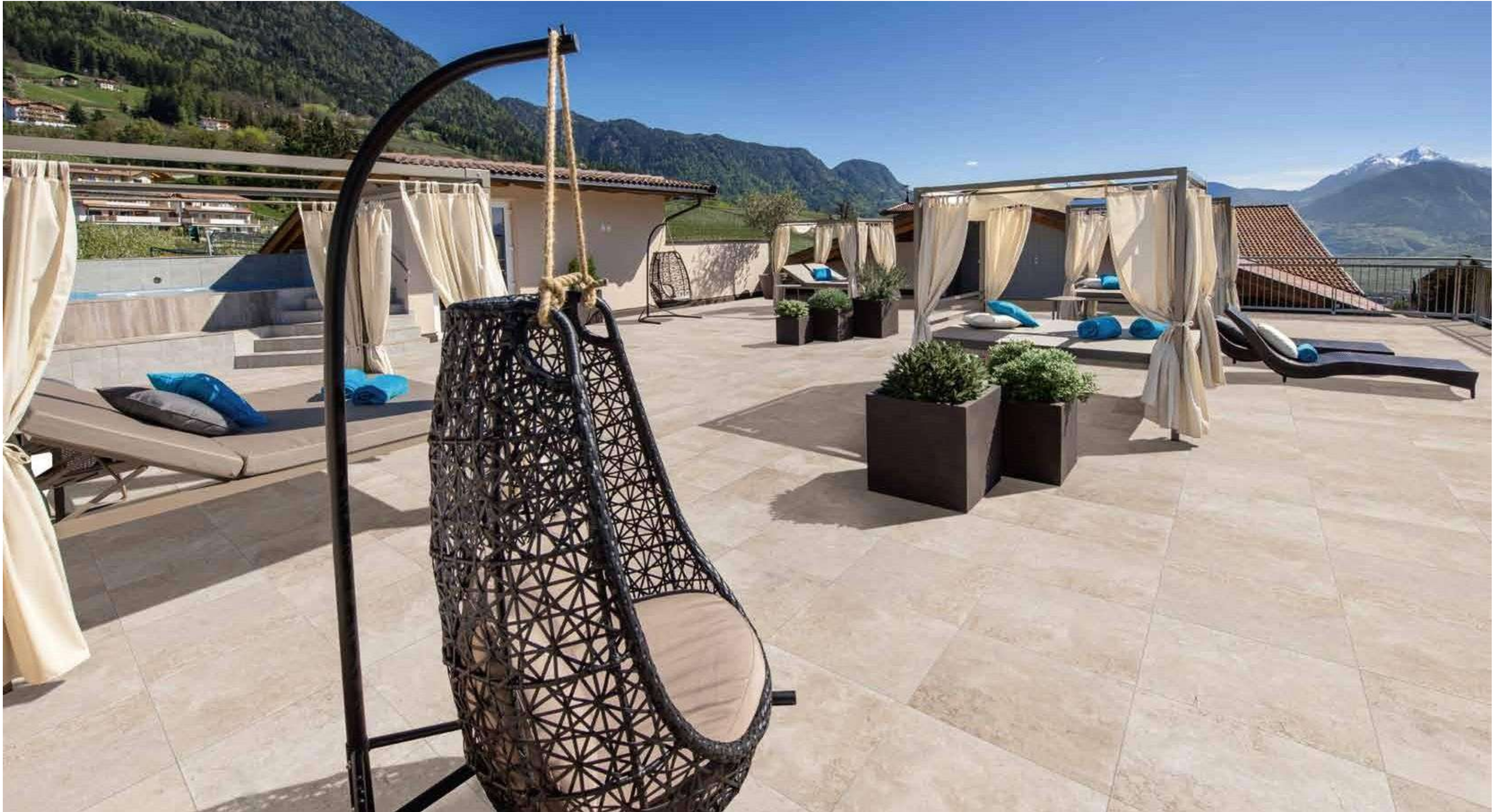
Slope regulator



For slopes over 1%, two or more slope regulators can be piled up on each other.

# Raised Installation

Installation  
Systems



Installation  
Systems

# Wood Effect

Arbor	<b>2</b>	26
Monteverde	<b>2</b>	32



# Arbor 2

16”x32”



16”x32” . 40x80 cm

Colored Body Porcelain Pavers

ANSI A 137.1 compliant



FLOOR



HIGH



0.79 in  
20 mm



ASTM C 1026  
RESISTANT



ASTM C 373  
~0.1%



ASTM C 650: CLASS A  
ASTM C 1378: CLASS A



ASTM C 648: ~3000 lbf.



ANSI A 326.3:2017 release 2019.  
(DCOF): ≥0,60



HEAVY USE



HAO210 Bianco



HAO205 Gray





HAO203 Natural

## Graphics number

Sizes	HAO210	HAO205	HAO203
16”x32”	32	32	32

## Packaging

Sizes	Pieces			Boxes		
		Sq.Ft.	Lbs.		Sq.Ft.	Lbs.
16”x32”	2	6.89	64.12	39	268.71	2500.00
16”x32” pool coping	2	6.89	62.31	-	-	-

# Arbor 2

16"x32"

HAO<sup>2</sup>

Wood Effect



Wood Effect



Floor: HAO210 Bianco

## Arbor 2

16"x32"



SOA010  
HAO210 Bianco  
16"x32" . 40x80 cm



SOA010C  
HAO210 Bianco Pool Coping  
with full round edge  
16"x32" . 40x80 cm



SOA005  
HAO205 Gray  
16"x32" . 40x80 cm



SOA005C  
HAO205 Gray Pool Coping  
with full round edge  
16"x32" . 40x80 cm



SOA003  
HAO203 Natural  
16"x32" . 40x80 cm



SOA003C  
HAO203 Natural Pool Coping  
with full round edge  
16"x32" . 40x80 cm



# Monteverde 2

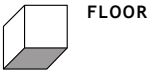
16”x48”



16”x48” . 40x120 cm

Colored Body Porcelain Pavers

ANSI A 137.1 compliant



FLOOR



HIGH



0.79 in  
20 mm



ASTM C 1026  
RESISTANT



ASTM C 373  
~0.1%



ASTM C 650: CLASS A  
ASTM C 1378: CLASS A



ASTM C 648: ~3000 lbf.



ANSI A 326.3:2017 release 2019.  
(DCOF): ≥0,60



HEAVY USE

Made in Italy



HMN201 Beige



HMN205 Gray





HMN209 Noce

### Graphics number

Sizes	HMN201		HMN209	
16”x48”	HMN205	27	27	
	27			

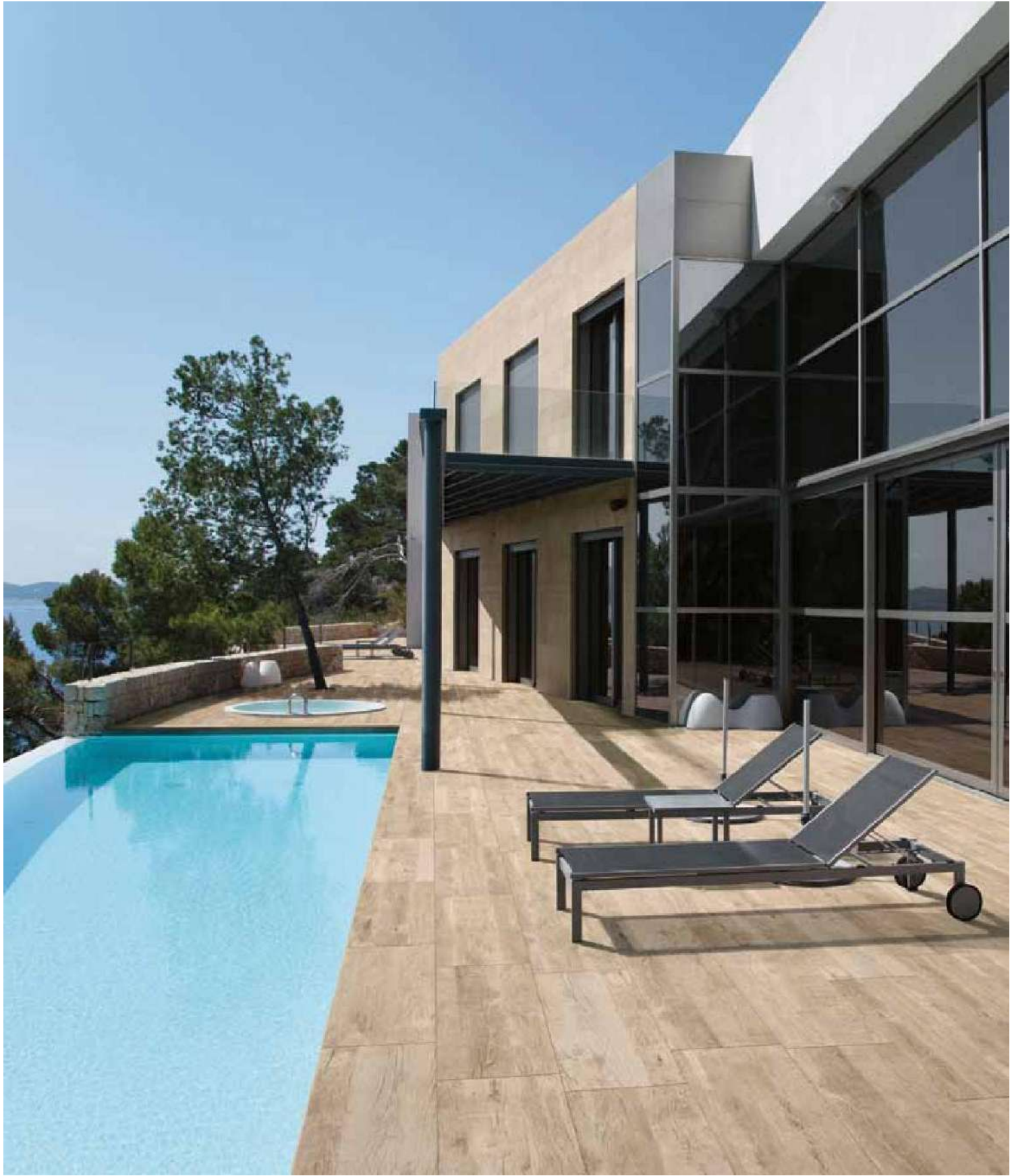
### Packaging

Sizes	Pieces			Boxes		
		Sq.Ft.	Lbs.		Sq.Ft.	Lbs.
16”x48”	1	5.17	51.80	54	279.18	2797.60
16”x48” pool coping	1	5.17	49.82	-	-	-

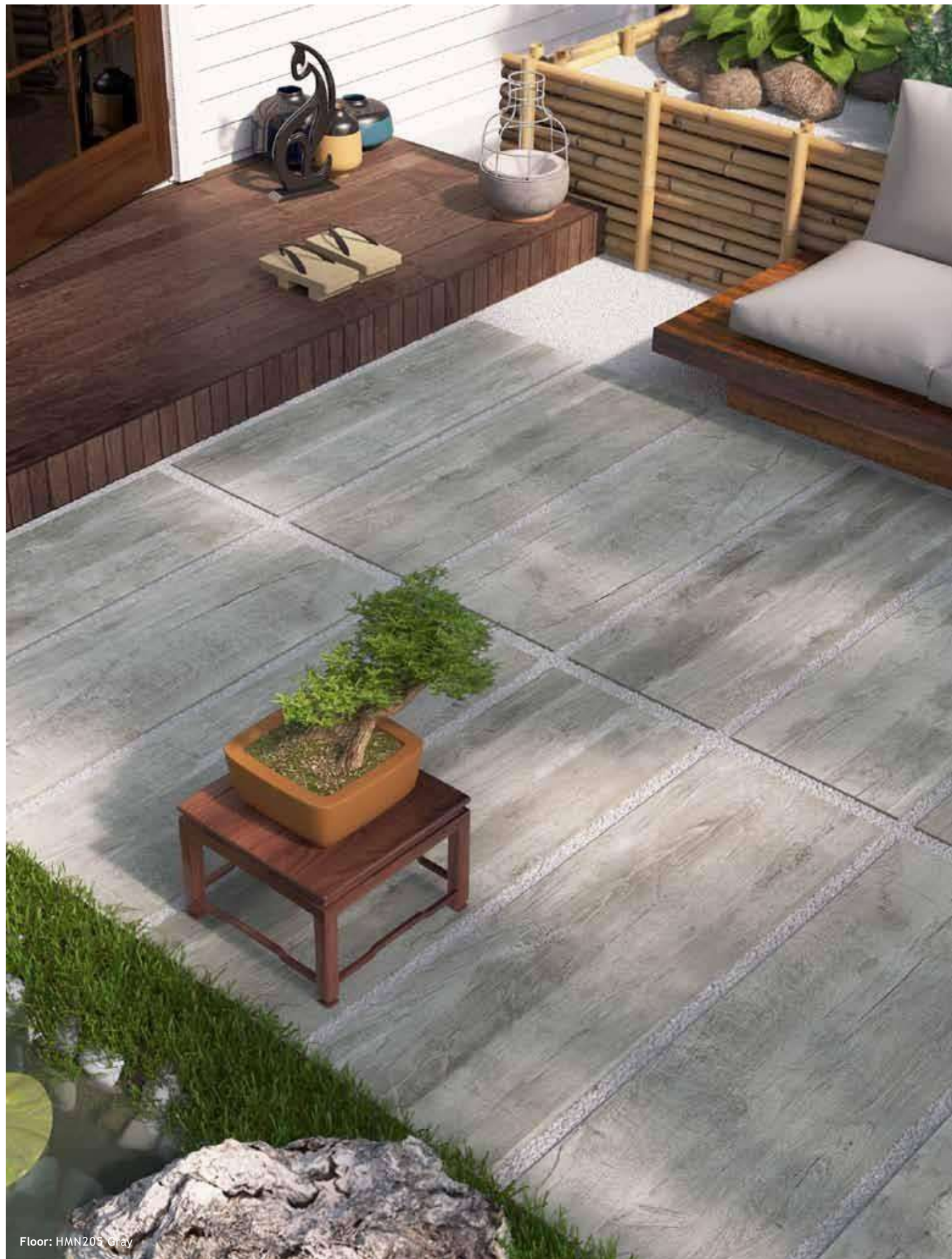
Monteverde **2**

16”x48”

Wood Effect



Wood Effect



Floor: HMN205 Gray

## Monteverde 2

16"x48"



SDMN01  
HMN201 Beige  
16"x48" . 40x120 cm



SDMN01C  
HMN201 Beige Pool Coping  
with full round edge  
16"x48" . 40x120 cm



SDMN05  
HMN205 Gray  
16"x48" . 40x120 cm



SDMN05C  
HMN205 Gray Pool Coping  
with full round edge  
16"x48" . 40x120 cm



SDMN09  
HMN209 Noce  
16"x48" . 40x120 cm



SDMN09C  
HMN209 Noce Pool Coping  
with full round edge  
16"x48" . 40x120 cm

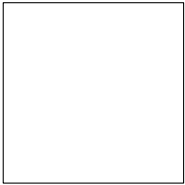
# Stone Effect

Chamonix		40
West 57th		48
Gotham		54
La Scala		62
Travstone		66



# Chamonix <sup>2</sup>

24”x24”



24”x24” . 60x60 cm

Colored Body Porcelain Pavers

ANSI A 137.1 compliant



FLOOR



MODERATE



0.78 in  
20 mm



ASTM C 1026  
RESISTANT



ASTM C 373  
~0.1%



ASTM C 650: CLASS A  
ASTM C 1378: CLASS A



ASTM C 648: ~3000 lbf.



ANSI A 326.3:2017 release 2019.  
(DCOF): ≥0,60



HEAVY USE

## Chamonix

Available as 8.5 mm thick tile



COLLECTIONS BOOK 2021  
Pag. 82



HCX210 Bianco



HCX201 Beige



HCX205 Gray



HCX208 Dark Gray

### Graphics number

Sizes	HCX210	HCX201	HCX205	HCX208
24”x24”	20	20	20	20

### Packaging

Sizes	Pieces	Sq.Ft.	Lbs.	Boxes	Sq.Ft.	Lbs.
24”x24”	2	7.75	71.17	32	248.00	2277.30
12”x24” pool coping	2	3.87	35.58	-	-	-
13”x24” pool coping*	1	2.13	29.65	-	-	-

Chamonix **2**

24"x24"

Stone  
Effect



Stone  
Effect



# Chamonix 2

24"x24"

Stone  
Effect



Stone  
Effect



# Chamonix 2

24"x24"



S9CX10  
HCX210 Bianco  
24"x24" . 60x60 cm



S8CX10C  
HCX210 Bianco Pool Coping  
with full round edge  
12"x24" . 30x60 cm



T8CX10G33  
HCX310 Bianco Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*



S9CX01  
HCX201 Beige  
24"x24" . 60x60 cm



S8CX01C  
HCX201 Beige Pool Coping  
with full round edge  
12"x24" . 30x60 cm



T8CX01G33  
HCX301 Beige Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*



S9CX05  
HCX205 Gray  
24"x24" . 60x60 cm



S8CX05C  
HCX205 Gray Pool Coping  
with full round edge  
12"x24" . 30x60 cm



T8CX05G33  
HCX305 Gray Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*



S9CX08  
HCX208 Dark Gray  
24"x24" . 60x60 cm



S8CX08C  
HCX208 Dark Gray Pool Coping  
with full round edge  
12"x24" . 30x60 cm

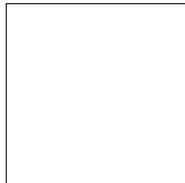


T8CX08G33  
HCX308 Dark Gray Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*



# West 57th 2

24”x24”



24”x24” . 60x60 cm

Colored Body Porcelain Pavers

ANSI A 137.1 compliant



FLOOR



MODERATE



0.79 in  
20 mm



ASTM C 1026  
RESISTANT



ASTM C 373  
~0.1%



ASTM C 650: CLASS A  
ASTM C 1378: CLASS A



ASTM C 648: ~3000 lbf.



ANSI A 326.3:2017 release 2019.  
(DCOF): ≥0,60



HEAVY USE

## West 57th

Available as 8.5 mm thick tile



COLLECTIONS BOOK 2021  
Pag. 92



HWS210 Bianco



HWS201 Beige



HWS205 Gray

### Graphics number

Sizes	HWS210	HWS201	HWS205
24”x24”	14	14	14

### Packaging

Sizes	Pieces	Sq.Ft.	Lbs.	Boxes	Sq.Ft.	Lbs.
24”x24”	2	7.75	71.17	32	248.00	2277.30
12”x24” pool coping	2	3.87	35.58	-	-	-

# West 57th 2

24"x24"

HWS<sup>2</sup>

Stone  
Effect



Stone  
Effect



Floor: HWS201 Beige

## West 57th 2

24"x24"



S9WS60U  
HWS210 Bianco  
24"x24" . 60x60 cm



S9WS51U  
HWS201 Beige  
24"x24" . 60x60 cm



S9WS55U  
HWS205 Gray  
24"x24" . 60x60 cm



S8WS10C  
HWS210 Bianco Pool Coping  
with full round edge  
12"x24" . 30x60 cm



S8WS01C  
HWS201 Beige Pool Coping  
with full round edge  
12"x24" . 30x60 cm

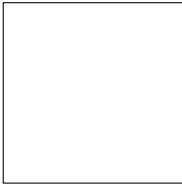


S8WS05C  
HWS205 Gray Pool Coping  
with full round edge  
12"x24" . 30x60 cm



# Gotham 2

24"x24"



24"x24" . 60x60 cm

Colored Body Porcelain Pavers

ANSI A 137.1 compliant



FLOOR



RANDOM



0.79 in  
20 mm



ASTM C 1026  
RESISTANT



ASTM C 373  
~0.1%



ASTM C 650: CLASS A  
ASTM C 1378: CLASS A



ASTM C 648: ~3000 lbf.



ANSI A 326.3:2017 release 2019.  
(DCOF): ≥0,60



HEAVY USE

## Gotham

Available as 8.5 mm thick tile



COLLECTIONS BOOK 2021  
Pag. 110



HGO210 Bianco



HGO205 Gray



HGO201 Beige



HGO208 Nero

### Graphics number

Sizes	HGO210	HGO205	HGO201	HGO208
24"x24"	39	14	9	24

### Packaging

Sizes	Pieces	Sq.Ft.	Lbs.	Boxes	Sq.Ft.	Lbs.
24"x24"	2	7.75	71.17	32	248.00	2277.30
12"x24" pool coping	2	3.87	35.58	-	-	-
13"x24" pool coping*	1	2.13	29.65	-	-	-

Gotham **2**

24"x24"

Stone  
Effect



Stone  
Effect

Gotham **2**

24"x24"

Stone  
Effect



Stone  
Effect

# Gotham 2

24"x24"



S9G060U  
HGO210 Bianco  
24"x24" . 60x60 cm



S9G051U  
HGO201 Beige  
24"x24" . 60x60 cm



S9G055U  
HGO205 Gray  
24"x24" . 60x60 cm



S9G058U  
HGO208 Nero  
24"x24" . 60x60 cm



S8G010C  
HGO210 Bianco Pool Coping  
with full round edge  
12"x24" . 30x60 cm



S8G001C  
HGO201 Beige Pool Coping  
with full round edge  
12"x24" . 30x60 cm



S8G005C  
HGO205 Gray Pool Coping  
with full round edge  
12"x24" . 30x60 cm



S8G008C  
HGO208 Nero Pool Coping  
with full round edge  
12"x24" . 30x60 cm



T8G010G33  
HGO310 Bianco Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*



T8G001G33  
HGO301 Beige Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*



T8G005G33  
HGO305 Gray Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*



T8G008G33  
HGO308 Nero Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*

Stone  
Effect

Stone  
Effect



# La Scala 2

16”x32”



16”x32” . 40x80 cm

Colored Body Porcelain Pavers

ANSI A 137.1 compliant



FLOOR



MODERATE



0.79 in  
20 mm



ASTM C 1026  
RESISTANT



ASTM C 373  
~0.1%



ASTM C 650: CLASS A  
ASTM C 1378: CLASS A



ASTM C 648: ~3000 lbf.



ANSI A 326.3:2017 release 2019.  
(DCOF): ≥0,60



HEAVY USE

## La Scala

Available as 8.5 mm thick tile



COLLECTIONS BOOK 2021  
Pag. 128



HLS201 Beige



HLS209 Noce





HLS205 Gray

### Graphics number

Sizes	HLS201	HLS209	HLS205
16”x32”	24	33	18

### Packaging

Sizes						
	Pieces	Sq.Ft.	Lbs.	Boxes	Sq.Ft.	Lbs.
16”x32”	2	6.89	64.66	24	165.36	1552.00
16”x32” pool coping	2	6.89	64.66	-	-	-



Floor: La Scala2 HLS205 Gray - Monteverde2 HMN201 Beige Pool coping | Wall: La Scala LS05 Gray Multisize

# La Scala 2

16"x32"



SOLS51U  
HLS201 Beige  
16"x32" . 40x80 cm



SOLS09  
HLS209 Noce  
16"x32" . 40x80 cm



SOLS55U  
HLS205 Gray  
16"x32" . 40x80 cm



SOLS01C  
HLS201 Beige Pool Coping  
with full round edge  
16"x32" . 40x80 cm



SOLS09C  
HLS209 Noce Pool Coping  
with full round edge  
16"x32" . 40x80 cm

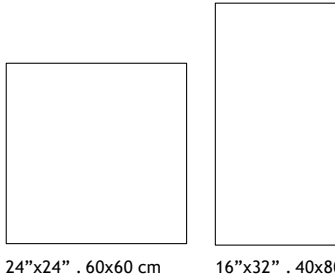


SOLS05C  
HLS205 Gray Pool Coping  
with full round edge  
16"x32" . 40x80 cm




# Travestone 2


24”x24” 16”x32”





Colored Body Porcelain Pavers


ANSI A 137.1 compliant


 FLOOR


 HIGH


 0.79 in  
20 mm


 ASTM C 1026  
RESISTANT

 ASTM C 373  
-0.1%

 ASTM C 650: CLASS A  
ASTM C 1378: CLASS A

 ASTM C 648: -3000 lbf.

 ANSI A 326.3:2017 release 2019.  
(DCOF): ≥0,60

 HEAVY USE





HTS201 Beige      HTS209 Noce      HTS205 Gray

Graphics number

Sizes	HTS201	HTS209	HTS205
24”x24”	24	12	12
16”x32”	20	12	

Packaging

						
Sizes	Pieces	Sq.Ft.	Lbs.	Boxes	Sq.Ft.	Lbs.
24”x24”	2	7.75	71.17	32	248.00	2277.30
16”x32”	2	6.89	64.66	24	165.36	1552.00
16”x32” pool coping	2	6.89	64.66	-	-	-
12”x24” pool coping	2	3.87	35.58	-	-	-
13”x24” pool coping*	1	2.13	29.65	-	-	-

# Travstone 2

24"x24" 16"x32"

HTS<sup>2</sup>

Stone  
Effect



Stone  
Effect

# Travstone 2

24"x24" 16"x32"

HTS<sup>2</sup>

Stone  
Effect



Stone  
Effect

# Travstone 2

24"x24" 16"x32"



S9TS51U  
HTS201 Beige  
24"x24" . 60x60 cm



SOTS51U  
HTS201 Beige  
16"x32" . 40x80 cm



S9TS59U  
HTS209 Noce  
24"x24" . 60x60 cm



S9TS55U  
HTS205 Gray  
24"x24" . 60x60 cm



SOTS55U  
HTS205 Gray  
16"x32" . 40x80 cm



S8TS01C  
HTS201 Beige Pool Coping  
with full round edge  
12"x24" . 30x60 cm



SOTS01C  
HTS201 Beige Pool Coping  
with full round edge  
16"x32" . 40x80 cm



S8TS09C  
HTS209 Noce Pool Coping  
with full round edge  
12"x24" . 30x60 cm



S8TS05C  
HTS205 Gray Pool Coping  
with full round edge  
12"x24" . 30x60 cm



SOTS05C  
HTS205 Gray Pool Coping  
with full round edge  
16"x32" . 40x80 cm



T8TS01G33  
HTS301 Beige Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*



T8TS05G33  
HTS305 Gray Pool Coping  
13"x24" . 33x60 cm  
1.18 in - 30 mm thick\*

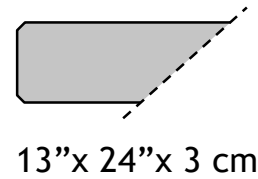
Stone  
Effect

Stone  
Effect

# Coping

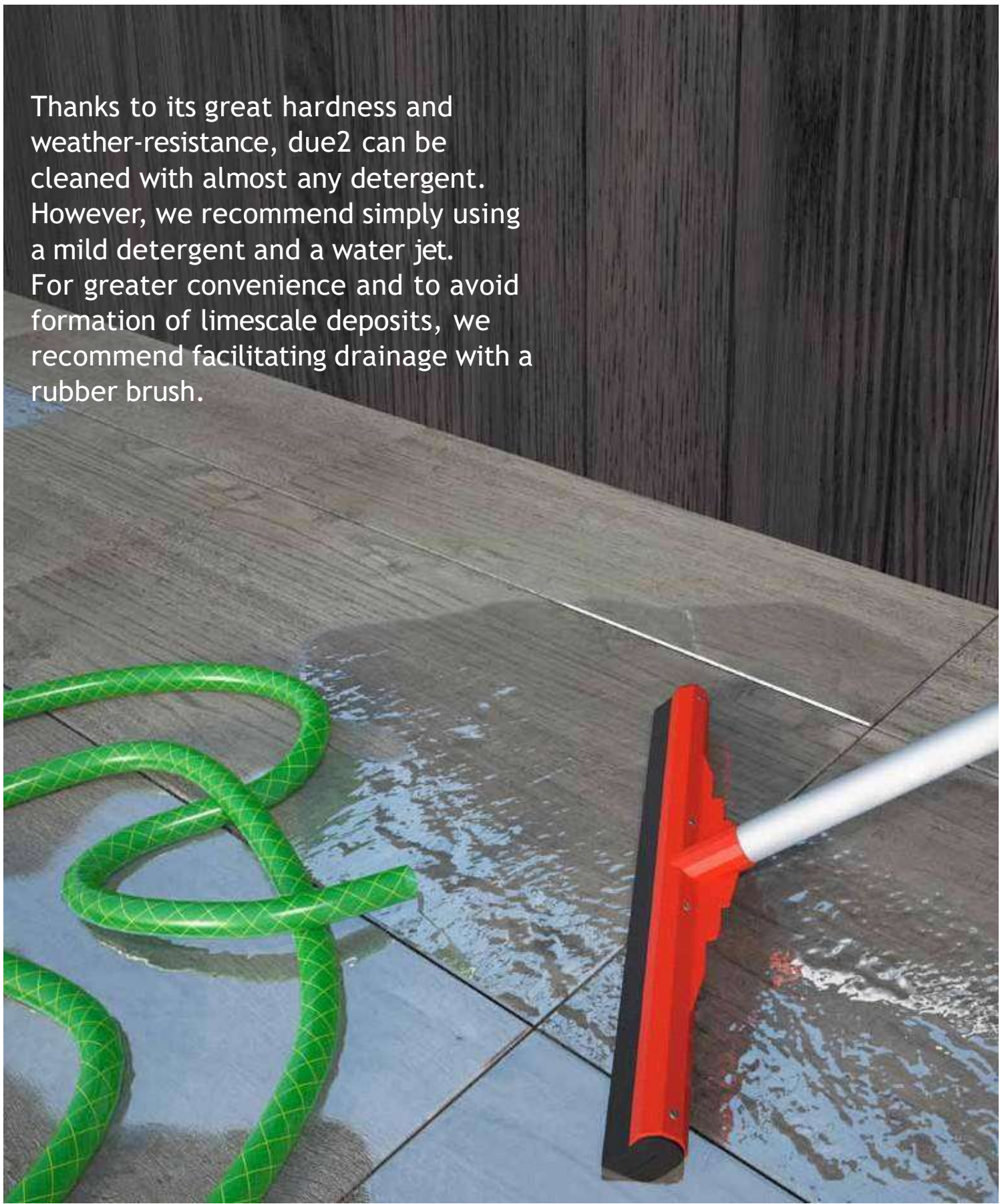


**3 CM POOL COPING**  
MADE IN ITALY



**AVAILABLE ON COLLECTIONS**  
CHAMONIX   
GOTHAM   
TRAVSTONE  (BEIGE - GRAY)

# Cleaning and Maintenance



Thanks to its great hardness and weather-resistance, due2 can be cleaned with almost any detergent. However, we recommend simply using a mild detergent and a water jet. For greater convenience and to avoid formation of limescale deposits, we recommend facilitating drainage with a rubber brush.

# Technical characteristics

## TECHNICAL CHARACTERISTICS AND INTERNATIONAL STANDARDS

Our 1st choice tiles are manufactured and selected according to European EN and International ISO regulations. This means that 95% of the contents of first choice must have appearance characteristics corresponding to the standards.

Therefore they must not be perfect (which is impossible for any industrial product) but must have tolerances comprised within the standard limits. These tolerances and those concerning the other physical and chemical characteristics of the product are reported below.

The appearance valuation of the tile must be done examining it (perpendicularly) from 1 meter of distance.

Defects of tiles can be of two types: noticeable (already visible before laying, such as color differences, surface defects, fractures, etc) or hidden (not visible before laying). Complaints about noticeable defects may be made only before tiles are laid, allowing the producer to replace any faulty material. However, if the buyer or tile layer decides to proceed with laying, the responsibility of the producer is invalidated.

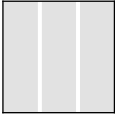
Responsability for hidden defects, if these are notified within the legal time limits, lies the producer.

## RECOMMENDATIONS FOR USE

No laboratory test, however efficient it may be, is sufficient to determine the durability of a product. Apart from the obvious factor of the number of foot contacts, durability can also be influenced by the technical characteristics of the product, the place of installation and the possible presence of abrasive agents. We therefore recommend not only that products should be chosen with resistance characteristics that are sufficient for the intended use, as shown in the following chart, but also that wherever necessary, floors should be protected against sand, grit and other abrasives by the use, for example, of mats.

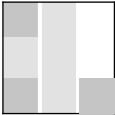
# Key to symbols

## SHADE VARIATIONS




**LOW**

Uniform colour with only minimal differences between tiles in the same production run.



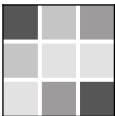
**MODERATE**

Clearly distinguishable differences in texture and pattern within the same production run.



**HIGH**


Significant variation in texture, pattern and colour from tile to tile within the same production run. The colour range should be viewed before selecting the material.




**RANDOM**

Random differences from tile to tile. One tile may have totally different texture and colour from another. The colour range should be viewed before selecting the material.


## RECOMMENDED USE



Recommended for floors for medium-light use, as in private homes, with the exception of kitchens and rooms with direct outdoor access.














Recommended for all rooms in the house and for business premises with medium use.



Recommended for all rooms indoors and outdoors and for business premises in general.

ANSI A 137.1: 2019

## due2 Colored Body Porcelain Pavers 20 mm thick

	Established limits	Performances	Norms
 Water absorption	≤ 0,5%	~ 0,1%	ASTM C 373
 Breaking strength (1)	≥ 250 lbf.	~3000 lbf.	ASTM C 648
 Frost resistance	Resistant	Resistant	ASTM C 1026
 Resistance to thermal shock	Resistant	Resistant	ASTM C 484
 Average breaking load for raised floor installation (2)		Classe 1 16"x32" : > 4 kN 24"x24" : > 4 kN Classe 2 16"x48" : > 6 kN	EN 12825*
 Mechanical strength (3)		16"x48" : U3 16"x32" : U4 24"x24" : U7	EN 1339-F*
 Slip resistance (DCOF)	≥ 0,42	≥ 0,60	ANSI A 326.3:2017 release 2019. (DCOF)
 Chemical resistance	As reported	Class: A	ASTM C 650
 Stain resistance	As reported	Class: A	ASTM C 1378
 Recommended use			

\* Tests carried out on a different type from that for which the standard is issued

- (1) It states the resistance of a sample piece, leaning on three spots, to a concentrated load placed in the middle.
- (2) It shows the resistance, on raised floor laying as suggested by the catalogue, to a concentrated load applied in the middle.
- (3) It shows the breaking resistance through bending of the product in full size.  
The load is applied through a horizontal cylinder placed in the middle.

ENVIRONMENTAL PRODUCT DECLARATION (EDP)  
See [delconcausa.com/download/edpceramictile.pdf](https://delconcausa.com/download/edpceramictile.pdf) to download the EDP report covering due2 products.



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